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APPLICATION NO	).	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/018,303		10/30/2001	Osamu Sakai	10059-400US (P23013-01)	4864
570	7590	09/02/2004	EXAMIN		VER
		AUSS HAUER & F	ALEJANDRO	ALEJANDRO, RAYMOND	
ONE CON		SQUARE EET, SUITE 2200	ART UNIT	PAPER NUMBER	
		A 19103-7013	1745		

DATE MAILED: 09/02/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.					
		Application No.	Applicant(s)				
	Office Action Summary	10/018,303	SAKAI ET AL.				
	omec Action Gammary	Examiner	Art Unit				
	The MAILING DATE of this communication app	Raymond Alejandro	1745				
Period fo	or Reply	ears on the cover sheet with the c	orrespondence address				
THE - Exte after - If the - If NO - Failu Any	MAILING DATE OF THIS COMMUNICATION.  MAILING DATE OF THIS COMMUNICATION.  Insions of time may be available under the provisions of 37 CFR 1.13  SIX (6) MONTHS from the mailing date of this communication.  It is period for reply specified above is less than thirty (30) days, a reply of period for reply is specified above, the maximum statutory period we are to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing led patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be timed within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONF	nely filed s will be considered timely. the mailing date of this communication. O (35 U.S.C. & 133)				
Status							
1)[🛛	Responsive to communication(s) filed on 09 Au	<u>ıgust 2004</u> .					
2a)⊠	This action is <b>FINAL</b> . 2b) This action is non-final.						
3)[	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Dispositi	ion of Claims						
5)□ 6)⊠ 7)□	Claim(s) <u>1-4 and 6</u> is/are pending in the applicated 4a) Of the above claim(s) is/are withdraw Claim(s) is/are allowed.  Claim(s) <u>1-4 and 6</u> is/are rejected.  Claim(s) is/are objected to.  Claim(s) are subject to restriction and/or	vn from consideration.					
Applicati	ion Papers						
10)⊠	The specification is objected to by the Examiner The drawing(s) filed on 10/30/01 & 11/10/03 is/a Applicant may not request that any objection to the deplacement drawing sheet(s) including the correction. The oath or declaration is objected to by the Example 1.	are: a) $\square$ accepted or b) $\square$ object drawing(s) be held in abeyance. See on is required if the drawing(s) is obj	37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).				
Priority u	ınder 35 U.S.C. § 119						
a)[	Acknowledgment is made of a claim for foreign    All b) Some * c) None of:  1. Certified copies of the priority documents  2. Certified copies of the priority documents  3. Copies of the certified copies of the priori application from the International Bureau see the attached detailed Office action for a list of	have been received. have been received in Application ity documents have been receive (PCT Rule 17.2(a)).	on No d in this National Stage				
2) Notice 3) Inform Paper	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date	4)  Interview Summary ( Paper No(s)/Mail Da 5)  Notice of Informal Pa 6)  Other:	PTO-413) te atent Application (PTO-152)				

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#### **DETAILED ACTION**

## Response to Amendment

This office submission is provided in response to the amendment filed 08/09/04. The applicants have overcome the 35 USC 103 rejection. Refer to the foregoing amendment for more details on applicant's rebuttal arguments. However, the present claims are newly rejected over art as seen below. Thus, the instant application is finally rejected for the reasons of record:

### Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 3. Claims 1-4 and 6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Barton et al 6190793 in view of Mattejat et al 5472801, and further in view of Sawyer 4198597.

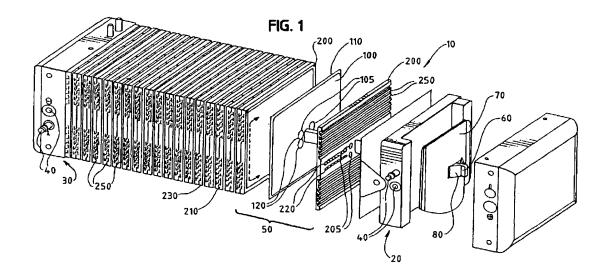
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The present claims are directed to a fuel cell wherein the disclosed inventive concept comprises the specific retaining plate forming gap to retain and compress the fuel cell units.

Other limitations include the specific retaining plate and separator configuration; and the voltage measurement features

# With respect to claims 1-3 and 6:

Barton et al disclose an electrochemical fuel cell stack with an improved compression assembly (TITLE). Figure 1 illustrates a solid polymer electrochemical fuel cell stack 10 including a pair of end plate assemblies 20 and 30, and a plurality of stacked fuel cell assemblies 50, each comprising an MEA 100, and a pair of flow field plates 200 (the flow field plates are also known in the art as separators) (COL 7, lines 64-67). As illustrated in Figure 1, each MEA 100 is positioned between the active surfaces of two flow field plates 200. Each flow field plate 200 has flow field channels 210 on the active surface thereof (which contacts the MEA) for distributing fuel or oxidant fluid streams to the active area of the MEA 100 (COL 8, lines 23-33). In the illustrated embodiment, flow field plates 200 have a plurality of open-faced parallel channels 250 formed in the non-active surface thereof (COL 8, lines 34-39).



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Barton et al also disclose that solid polymer electrochemical fuel cells generally employ a membrane electrode assembly (MEA) consisting of a solid polymer electrolyte membrane disposed between two electrodes layers (COL 1, lines 20-26). In typical fuel cells, the MEA is disposed between two electrically conductive separator plates or fluid flow field plates (COL 1, lies 31-39). Fluid flow field plates have at least one flow passage formed therein to direct the fuel and oxidant fluid streams to the respective electrode layers, namely the anode on the fuel side and the cathode on the oxidant side. In a single cell arrangement, fluid flow field plates are provided on each of the anode and cathode sides (COL 1, lies 31-39). It is further disclosed that two or more fuel cells can be connected together to increase the overall power output of the assembly. In series arrangements, one side of a given plate serve as an anode plate for one cell and the other side of the plate can serve as the cathode plate for the adjacent cell, such a series of connected multiple fuel cell arrangement is referred to as a fuel cell stack (COL 1, lines 40-47).

It is disclosed that an elongate tension member extends between and through the end plate assemblies 20 and 30 to retain and secure stack 10 in its assembled state. It is further disclosed that spring plate 70 along with end plates 20 apply a compressive force to fuel cell assemblies 50 of stack 10 and act as restraining members (COL 8, lines 1-7). It is apparent from Figure 1 above that the end plate assemblies 20, 30 form a gap therebetween so as to accommodate the fuel cell units in a sandwiched arrangement (that is, the end plate assemblies are spaced apart so as to dispose between the two of them the fuel cell units).

It is also apparent from Figure 1 above that a laminated and compressed configuration is formed when all components of the solid polymer fuel cell stack with a compression assembly comprising the tension member and a spring plate acting as a unitary resilient restraining

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member are put together. That is, they all become united into a single unit by compression means and/or a single unit is made by uniting or holding together superposed layers of the MEA, the separator (fluid flow field plate) and the end plates.

Barton et al further disclose that corrective action for electrocatalyst poisoning typically requires the fuel cell to be shut down. For electrocatalyst which is severely poisoned, it may be necessary to dismantle the fuel cell stack and replace the MEAs and the components which caused the contamination (COL 3, lines 15-20). Accordingly, there is a need for an improved compression assembly which mitigates some or all of the aforementioned disadvantages which are associated with conventional compression assemblies which employ conductive tension members (COL 3, lines 29-33). Thus, Barton et al' teaching clearly envision that one of the advantage to use his fuel cell stack with an improved compression assembly is to be able to replace MEAs (membrane electrode assemblies or fuel cell units) which become poisoned. That is, replacing MEAs requires removing the poisoned MEA and re-installing a new MEA.

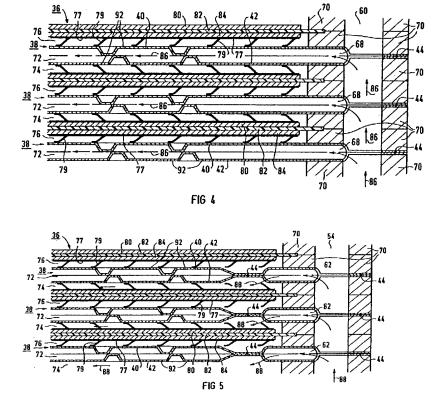
Barton et al disclose a fuel cell assembly according to the foregoing aspects. However, Barton et al do not expressly disclose the specific hollow plate structure.

Mattejat et al disclose an electrolyte electrode unit as shown in Figures 4-6 having a functional unit into which a contact plate 77, a plate of carbon paper, an anode 80, a polymer electrolyte membrane (PEM) 82, a cathode 84, a further plate of carbon paper, and a further contact plate 77 are installed in succession (COL 6, lines 5-11). This forms a stack configuration of plate-lie components (COL 2, lines 34-37). It is further disclosed formation of a fuel cell block

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(COL 1, lies 7-12/ COL 2, lines 13-30) comprising two mutually parallel plates having inner surfaces facing toward each other and outer surfaces facing away from each other; generally flat components resting on both sides of the outer surfaces of the plates in the apparatus and defining a first chamber with one of the outer surfaces at two sides of the component; the inner surfaces of the plates enclosing a third gas tight chamber therebetween; an arbitrary antechamber; and at least one gas tight channel extending between the plates in the plane of the plates (COL 2, lines 15-30).

Figures 4-5 below illustrate the laminated fuel cell stack arrangement:



Mattejat et al further disclose the use of a component 38 which includes two plates 40, 42 disposed parallel to one another; the plates 40, 42 are joined to one another by means of a gas tight seam. The plates are constructed in such a way that protuberances of the plates 40, 42 rest

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against the axial flow line (COL 5, lines 34-47). It is further disclosed that coolant 86 flowing in through the axial channel or the antechamber 60 flows through an inlet end of the channels 68, through the channels 38, out of discharge end of the channels 68, into chambers 72 that are enclosed in gas tight and water tight fashion (COL 6, lines 62-67).

It is also disclosed that in order to space apart the plates 40, 42, it is possible as an alternative to hemispherical protuberances, to provide half-round groove-like protuberances or frustoconical protuberances 92 in the plates 40, 42, having structures which are staggered with respect to one another. The hemispherical or half round groove like or frustoconical protuberance 92 then define the volume and structure of the chamber enclosed by the plates 72 (COL 7, lines 40-48). Hence, it is asserted that these protuberances somehow impart an undulate cross-section in the hollow space separating one plate from another. It is also contended that the structure of the disclosed fuel cell is substantially equivalent to the structural configuration of the present claims (i.e. two plates forming a hollow section and able to form a gap therebetween).

In view of the above, it would have been obvious to one skilled in the art at the time the invention was made to incorporate the specific hollow plate structure of Mattejat et al'801 in the fuel cell assembly of Barton et al'793 as Mattejat et al'801 disclose the use of hollow plate structure provides high operational reliability of the process control apparatus in the course of supplying and removing liquid or gaseous media. Accordingly, a plurality of axial channels are provided in the peripheral region of the stack configuration, and as a result, it is possible to provide the supply of various media to the various components of the process control apparatus, for instance, the fuel ell block. Furthermore, Mattejat et al also recognize that the hollow plate

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structured component can be installed in a process control apparatus which can be inserted into a fuel cell block. Thus, Mattejat et al and Barton et al address the same problem of providing suitable fuel cell components which can be inserted into a fuel cell assembly for optimum performance thereof.

In addition, the preceding prior art does not expressly disclose the voltage measurement jig and the voltage display device.

Sawyer et al disclose a negative cell detector for a multi-cell fuel cell stack (TITLE). Sawyer et al disclose a detector for sensing defective cells among a plurality of producing cells forming a source of electrical power (ABSTRACT). The invention relates to a detector for sensing one or more negative cells in a multicelled module and more particularly, to a detector apparatus for continuously monitoring each voltage producing cell of a module in fuel cells to identify faulty or inoperative cells (col 1, lines 6-12).

A series of light emitting diodes are coupled to the positive and negative junction of each voltage producing cell so that they are biased to a nonconducting state so long as the cell has a positive output voltage (ABSTRACT). In the event that a cell becomes defective causing its voltage output to drop, the voltage produced by the remaining cells create a load current by which the defective cell goes negative and forward biases the corresponding light emitting diode. In turn, the light emitting diode changes to its conductive state whereupon it emits light and identifies the defective cell (ABSTRACT).

In view of the above, it would have been obvious to one skilled in the art at the time the invention was made to incorporate the voltage measurement jig and the voltage display device of

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Sawyer et al into the fuel cell system of both Barton et al and Mattejat et al as Sawyer et al discloses that such devices for detecting and displaying voltage are used for sensing defective cells among a plurality of voltage producing cells which together form a source of electrical power such as the fuel cell. Accordingly, the detector can be used to monitor cells whose voltage levels may be hundreds of volts above ground potential and yet is electrically isolated so that it does not create a safety hazard to the plant facilities or operating personnel. Further, the detector can be used to continuously monitor all the cells in a multi-celled power source to sense negative or non-voltage producing cells but it will only draw power when a particular cell is faulty. Moreover, the detector independently monitors each cells of a multicell power source for negative cells in a manner that any inherent voltage variation of the cells in the stack will not provide an erroneous fault indication. Accordingly, this is necessary because a totally inoperative cell still connected thereto with the remaining cells of a multi-stacked fuel cell is a particular problem because, in addition, to having no output voltage, its internal impedance normally increases and actually causes a voltage drop across the cell during load conditions. The current forced through the faulty cell by the remaining cells of the stack causes power to be dissipated in the form of heat. This heat is conducted to cells adjacent to the bad cell and can create overtemperature conditions which will reduce the operating life of the adjacent cells.

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#### Response to Arguments

1. Applicant's arguments with respect to claims 1-4 and 6 have been considered but are moot in view of the new ground(s) of rejection.

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2. Although not necessary due to the new ground of rejection, the examiner wishes to briefly address the following applicants' arguments:

Throughout the entire remark section (claim rejections) of the amendment dated 08/09/04, applicants have simply and singly contended that:

- a) "Barton does not suggest that the fuel cell stack disclosed has the advantage of replacing deteriorated MEAs or unit cells"
- b) "unlike Applicants' fuel cell, Barton's design does not allow <u>detachable MEAs or unit</u> <u>cells</u>", or
- c) "Applicants' fuel cell <u>allows the removal and installation of a single MEA or unit cell</u> without dismantling the entire stack", or
- d) "Applicants claim the use of retainer plates with undulate cross-sections that allow defective unit cells to be readily removed and replaced from a fuel cell stack", or
- e) "does not suggest that the MEAs incorporated into the gas-tight seals are readily detachable", or
- f) "Neither Barton nor Mattejat teach or suggest a fuel cell stack with detachable MEAs or unit cells", or
- g) "Barton and Mattejat do not disclose the concept of <u>making detachable</u> MEAs or unit cells", or
- h) "Mattejat does not teach or suggest that the disclosed component when placed in a fuel cell stack <u>enables detachable</u> MEAs or unit cells", or
- i) "to arrive at the fuel cell stack with detachable MEAs or unit cells claimed by Applicants",

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however, nowhere in the present claim language the examiner can appreciate most of the features and/or characteristics applicants appear to be relying upon. That is to say, the arguments presented by the applicants are not commensurate in scope with the instant claim language. In other words, the instant claims are completely and totally silent as to the "detachable MEA" or "the concept of making detachable MEA or unit cells" and/or its combination with "the gas-tight <u>seals</u>" and/or implication of "replacing deteriorated MEAs or cell units". The fact that the claim language merely recites that "forms a gap between said unit cells such that one of said unit cells or a cell module comprising a plurality of said unit cells between said retaining plates is removed and installed" does not expressly or implicitly establishes that such MEAs or unit cells are readily detachable and/or replaced after deterioration without dismantling the entire stack as argued by applicants. Furthermore, as apparent from the present claims, it is also unclear when does the removing and installation of such MEAs or unit cells occurs. Moreover, the term "detachable" basically means that the MEAs or unit cells are capable of performing so, it is not a positive limitation but only requires the ability to so perform regardless of the specific technique (i.e. by dismantling the entire cell stack or by being readily detachable). Thus, absent further specific detaching mechanism and structural distinguishing language and given that the prior art is also able to remove and replace the MEAs and/or the unit cells, the examiner positively asserts that the prior art provides the necessary functional and structural interrelationship to satisfy the claimed requirement of having the unit cells removed and installed.

3. In response to applicant's argument that "Barton does not suggest that the fuel cell stack disclosed has the advantage of replacing deteriorated MEAs or unit cells..." or "Barton's fuel cell stack must be dismantled by removing an end plate assembly..." or "Barton disclose a fuel

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cell stack that must be dismantled in order to replace a deteriorated MEA or unit cell", the fact that applicant has recognized another advantage/disadvantage which would flow naturally from following the suggestion of the prior art cannot be the basis for patentability when the differences would otherwise be obvious. See *Ex parte Obiaya*, 227 USPQ 58, 60 (Bd. Pat. App. & Inter. 1985).

- 4. In response to applicant's arguments against the references individually (i.e. "the structure of the fuel cell disclosed by Mattejat (alone or individually) is not substantially equivalent to the structural configuration of the present invention....i.e. the conductive separator plates with gas supply channels"), one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See In re Keller, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); In re Merck & Co., 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).
- 5. In response to applicant's argument that "no combination of Barton, Mattejat or Sawyer teaches or suggest the incorporation of two plates with undulate cross-sections in a fuel cell stack, so that MEAs, or unit cells are detachable", the test for obviousness is not whether the features of a secondary reference may be bodily incorporated into the structure of the primary reference; nor is it that the claimed invention must be expressly suggested in any one or all of the references. Rather, the test is what the combined teachings of the references would have suggested to those of ordinary skill in the art. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981).

#### Conclusion

6. Applicant's <u>amendment necessitated the new ground(s) of rejection presented in this</u>
Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a).
Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Raymond Alejandro whose telephone number is (571) 272-1282. The examiner can normally be reached on Monday-Thursday (8:00 am - 6:30 pm).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick J. Ryan can be reached on (571) 272-1292. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Raymond Alejandro

Examiner

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